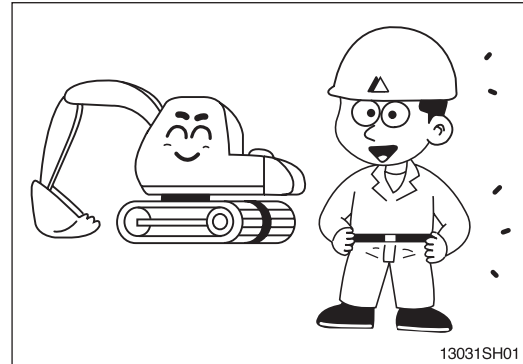


1. BEFORE OPERATING THE MACHINE

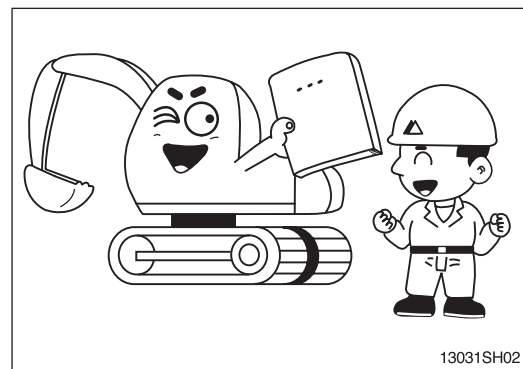
Think safety first.

In special situations, wear protective clothing including a safety helmet, safety shoes, gloves, safety glasses and ear protection as required by the job condition.

Almost every accident is caused by disregarding the simple and fundamental safety hints.

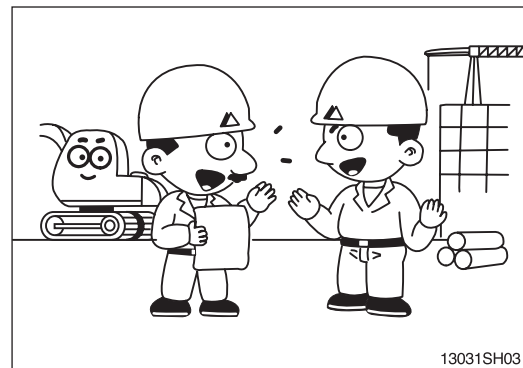


Be sure to understand thoroughly all about the operator's manual before operating the machine.
Proper care is your responsibility.

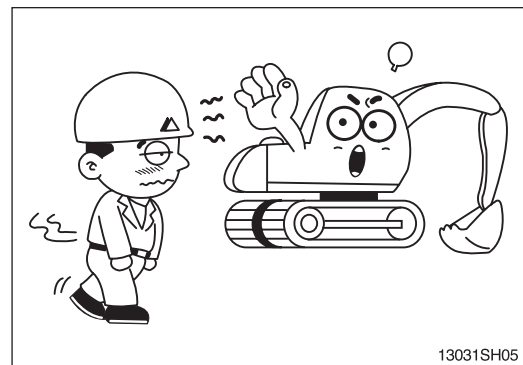


Fully understand the details and process of the construction before starting the work.

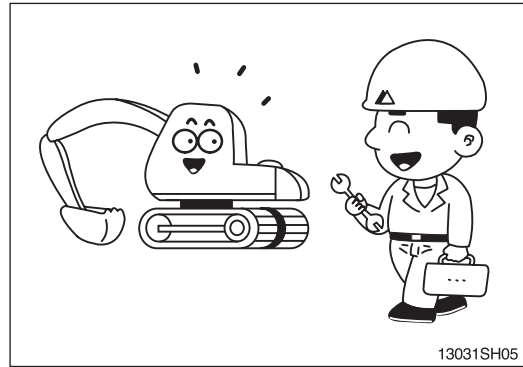
If you find anything dangerous on the job, consult with the job supervisor for the preventive measures before operating the machine.



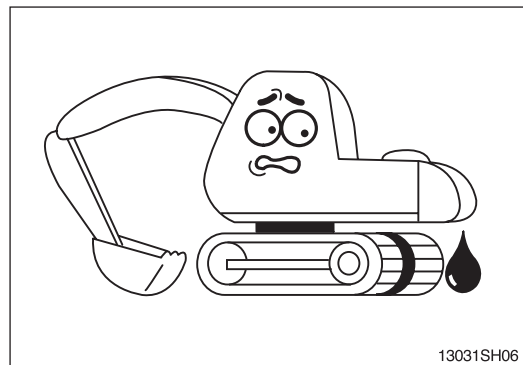
Do not operate when tired, or after drinking alcoholic beverages or any type of drugs.



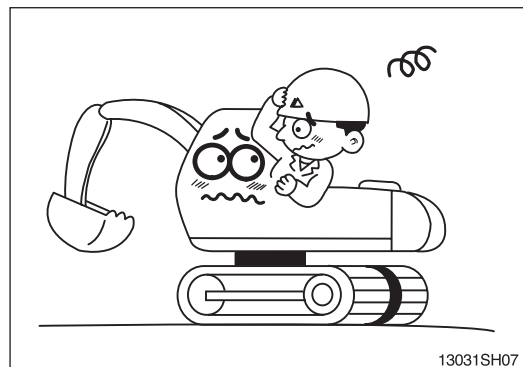
Check daily according to the operation manual.
Repair damaged parts and tighten loosened bolts.



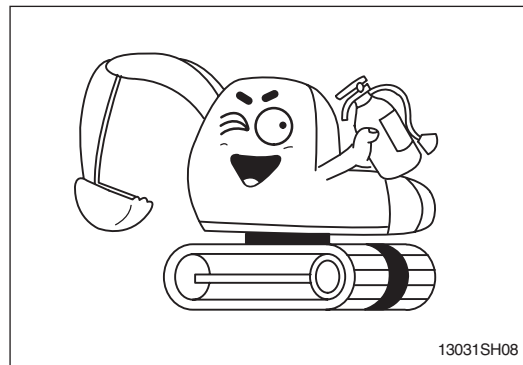
Check for leakage of engine oil, hydraulic oil, fuel
and coolant.
Keep the machine clean, clean the machine regularly.



Do not operate the machine if it requires repairs.
Operate after complete repair.



Be prepared if a fire starts.
Keep a fire extinguisher handy and emergency num-
bers for a fire department near your telephone.



PROTECTION AGAINST FALLING OR FLYING OBJECTS

If there is any danger of falling or flying objects hitting the operator, install protective guards in place to protect the operator as required for each particular situation.

Be sure to close the front window before commencing work.

Make sure to keep all persons other than the operator outside the range of falling or flying objects.

In case you need top guard, front guard and FOPS (Falling object protective structure), please contact your Hyundai distributor in Europe.

UNAUTHORIZED MODIFICATION

Any modification made without authorization from Hyundai can create hazards.

Before making a modification, consult your Hyundai distributor. Hyundai will not be responsible for any injury or damage caused by any unauthorized modification.

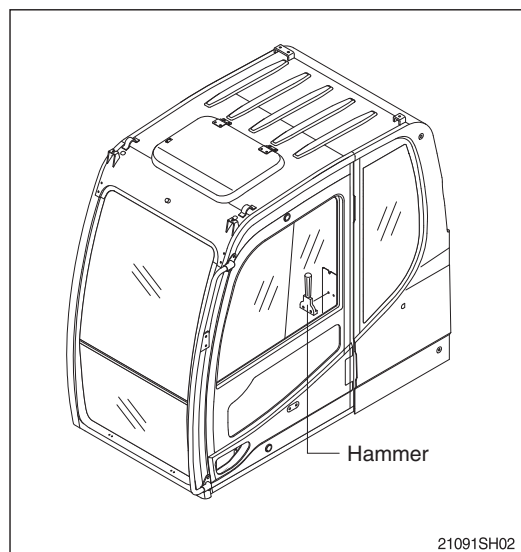
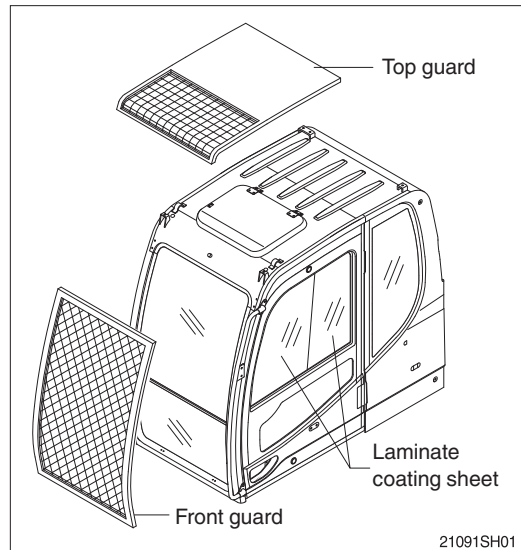
PREPARE FOR EMERGENCY

Only in case of emergency, use the installed hammer for breaking the windshield of the cab, and then exit carefully.

Have a fire extinguisher and first aid kit ready for emergencies such as fires or accidents.

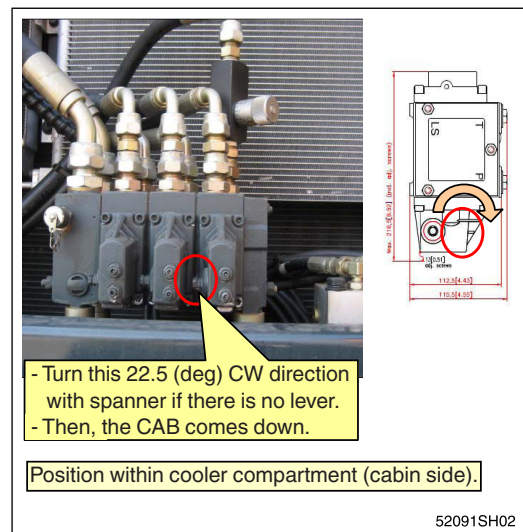
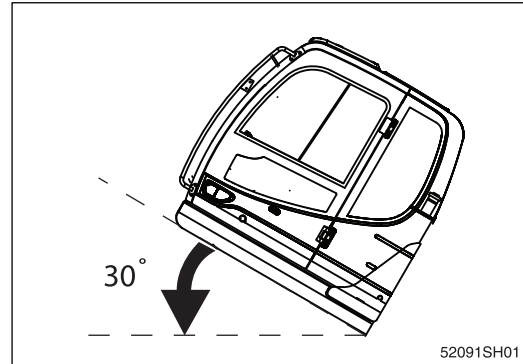
Learn how to use the fire extinguisher.

Be sure you know the phone numbers of persons you should contact in case of an emergency.



EMERGENCY LOWERING OF CABIN

In emergency case, the cabin, when in tilted position, can be lowered without engine nor hydraulic power by turning the indicated screw 22.5° clockwise (CW).



ROTATING BEACON

When you operate a machine on a road or beside a road, a rotating beacon is required to avoid any traffic accident.

Please contact your Hyundai distributor to install it.

PRECAUTIONS FOR ATTACHMENTS

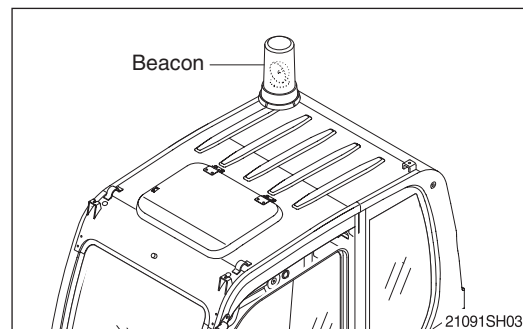
When installing and using an optional attachment, read the instruction manual for the attachment and the information related to attachments in this manual.

Do not use attachments that are not authorized by Hyundai or your Hyundai distributor.

Use of unauthorized attachments could create a safety problem and adversely affect the proper operation and useful life of the machine.

Any injuries, accidents, product failures resulting from the use of unauthorized attachments are not the responsibility of Hyundai.

The stability of this machine is enough to be used for general work. When you operate this machine, allow for the lifting capacity tables. If you want to use other special applications (not covered in this manual), you have to attach additional counterweight or be cautious while running the machine.



SAFETY RULES

Only trained and authorized personnel can operate and maintain the machine.

Follow all safety rules, precautions and instructions when operating or performing maintenance on the machine.

When working with another operator or a person on worksite traffic duty, be sure all personnel understand all hand signals that are to be used.

SAFETY FEATURES

Be sure all guards and covers are in their proper position. Have guards and covers repaired if damaged. Use safety features such as safety lock and seat belts properly.

Never remove any safety features. **Always** keep them in good operating condition.

Improper use of safety features could result in serious bodily injury or death.

MACHINE CONTROL PATTERN

Check the machine control pattern for conformance to pattern on label in cab.

If the label and machine control pattern are not corresponding, change the label to match the pattern before operating the machine.

Failure to do so could result in injury.

CALIFORNIA PROPOSITION 65

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects and other reproductive harm.

This product contains or emits chemicals known to the State of California to cause cancer or birth defects or other reproductive harm.

Battery posts, terminals and related accessories contain lead and lead compounds.

WASH HANDS AFTER HANDLING!

LOADING MACHINE

Do not load the machine with the lifting eyes on the counterweight.

⚠ The wrong loading method can result in serious body injury or death.

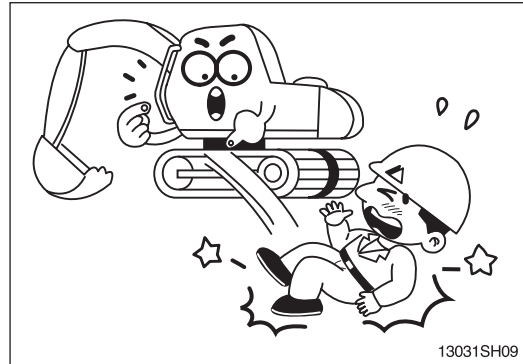


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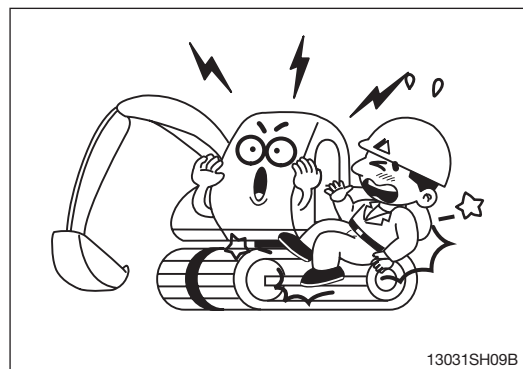
2. DURING THE OPERATION

Use the handle and footstep when getting on or off the machine.

Do not jump on or off the machine.

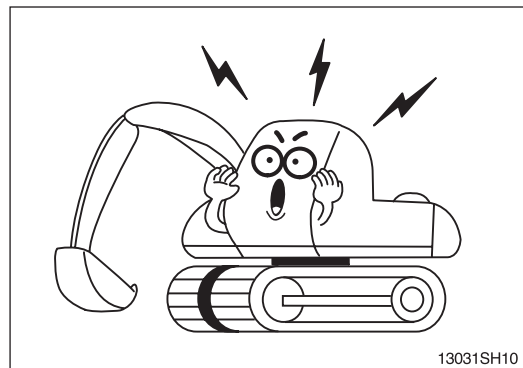


Do not use the inner door handrail to climb into or get out of the machine. The door can come loose and you can be injured.

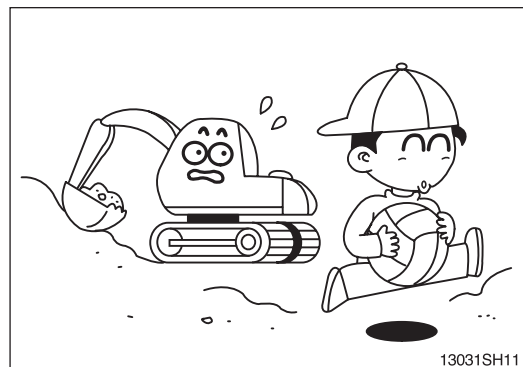


Sound the horn to warn nearby personnel before operating the machine.

Remove all the obstacles like frost on the window before operating the machine for the good visibility.



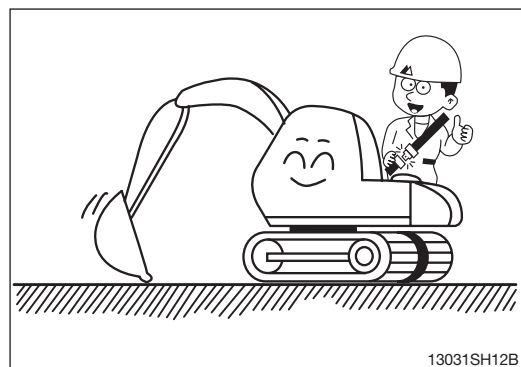
Operate carefully to make sure all personnel or obstacles are clear within the working range of the machine. Place safety guards if necessary.



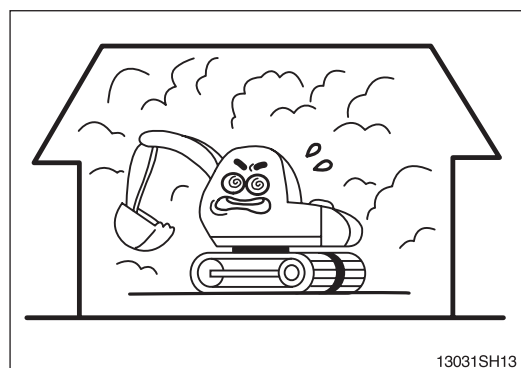
When using the work equipment, pay attention to job site.



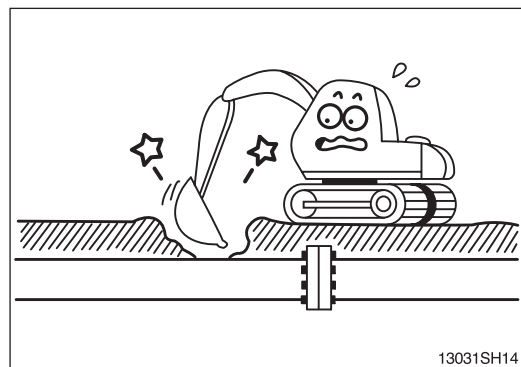
Always wear the safety belt during the operation of the machine.



Provide proper ventilation when operating engine in a closed area to avoid the danger of exhaust gases.



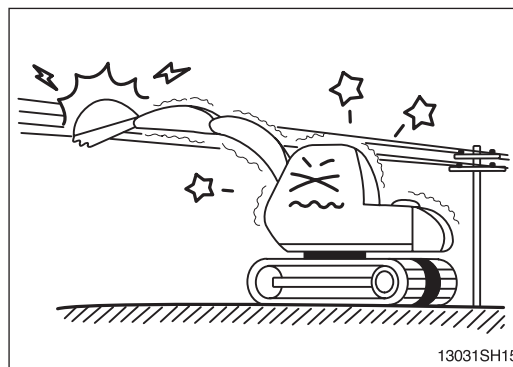
Check the locations of underground gas pipes or water line and secure the safety before operation.



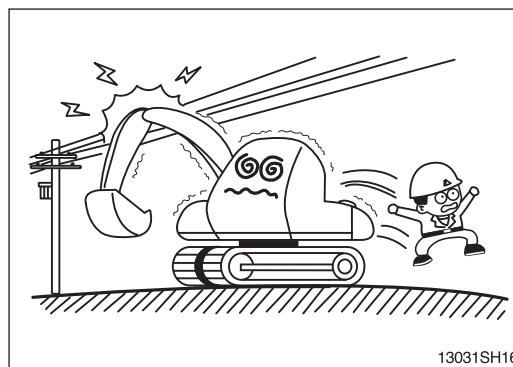
The operating near the electrical lines is very dangerous.

Operate within safe working range permitted as below.

Supply voltage	Min safe separation
6.6 kV	3 m (10 ft)
33.0 kV	4 m (13 ft)
66.0 kV	5 m (16 ft)
154.0 kV	8 m (26 ft)
275.0 kV	10 m (33 ft)

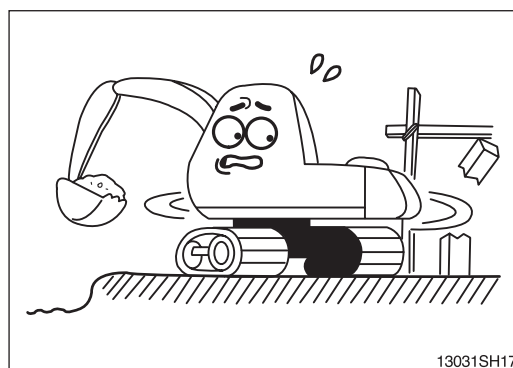


If the machine touches the electric power lines, keep sitting on the operator's seat and make sure the personnel on the ground not to touch the machine until turning off the electric current. Jump off the machine without contacting the machine when you need to get off.

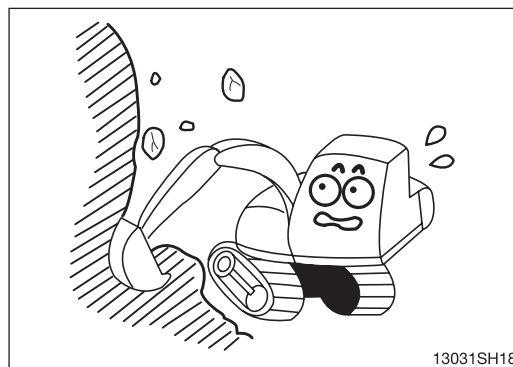


Watch out for obstacles.

Be particularly careful to check the machine clearance during the swing.

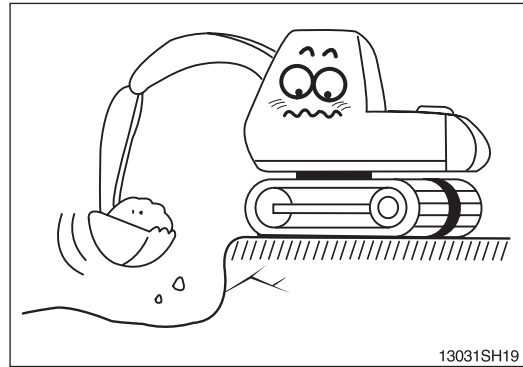


When using the machine as breaker or working in a place where stones may fall down, cab roof guard and head guard should be provided for proper protection.



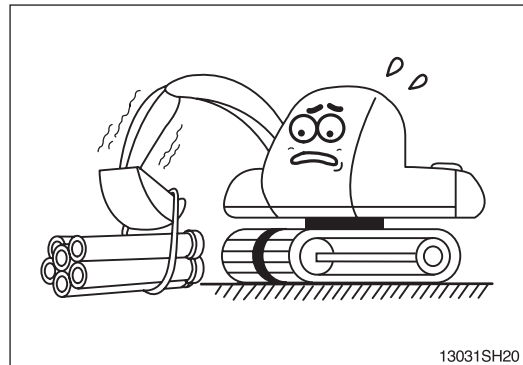
Avoid operating on a cliff or soft ground as there is danger of rolling over.

Make sure to get off easily as keeping the track at a right angle and putting the travel motor into the backward position when working on a cliff or soft ground inevitably.



Operate for the lifting work considering the capacity of machine, weight and width of the load.

Be careful not to lift exceeding the machine capacity as it can be the cause of machine damage and safety accident.



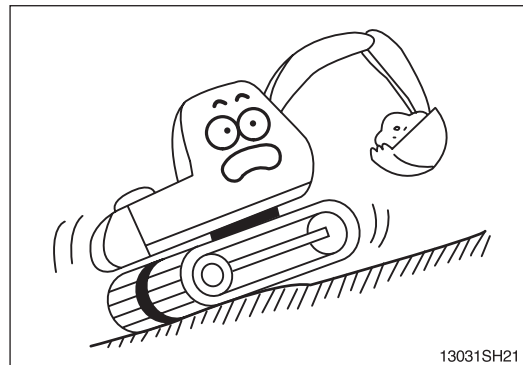
The operation on a slope is dangerous.

Avoid operating the machine on a slope of over 10 degree.

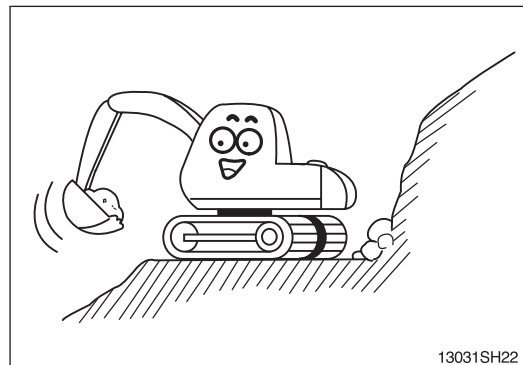
▲ For R520LC-9 DM only:

Do not operate this machine on a sloped area. It causes instability of the machine while operating.

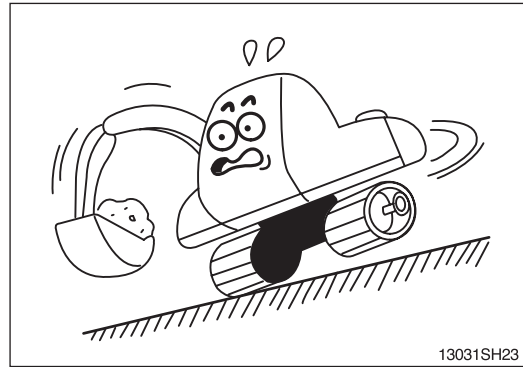
Always place this machine on a flat hard surface before starting operation.



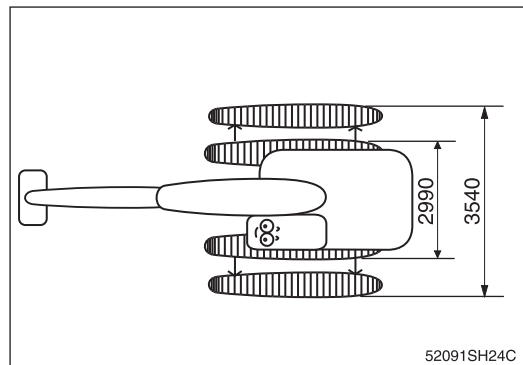
Operate the machine after making ground flat when operation is required on a slope.



The swing on the slope can be danger of rolling over. Do not operate to swing the machine with the bucket loaded on a slope since the machine may lose its balance under such an instance.

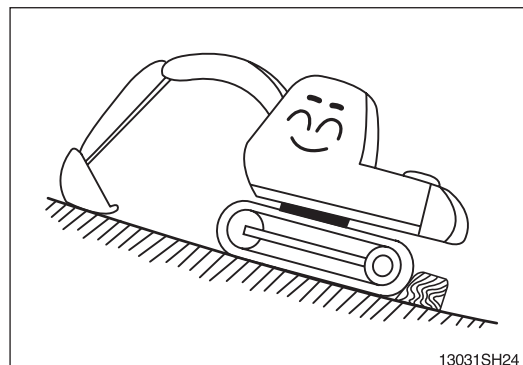


- ⚠ **For R520LC-9 DM mandatory:**
Before operating this machine, you have to extend the track chains to the maximum width.



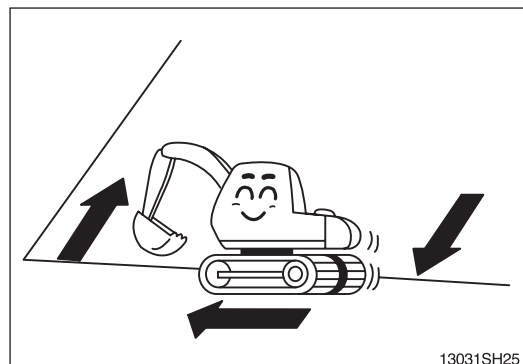
Avoid parking and stopping on a slope. Lower the bucket to the ground and block the track when parking.

- ⚠ **For R520LC-9 DM only:**
Parking of the machine is only allowed on flat ground.
Lower the attachment by first lowering the end arm, then lower the inner arm and finally lower the extension/base boom.
Lower the tiltable cabin in a horizontal position before leaving or getting out of the cabin.



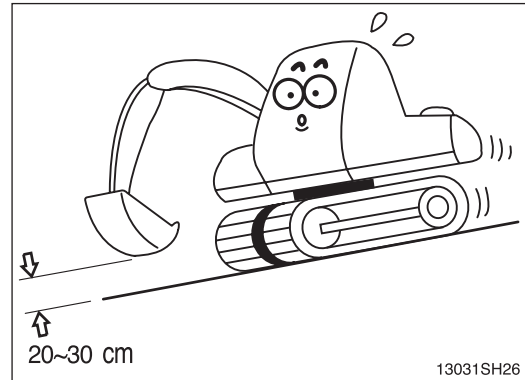
Avoid traveling in a cross direction on a slope as it can cause the danger of rolling over and sliding.

- ⚠ **For R520LC-9 DM only:**
Never travel with the boom fully extended (up-right position) on any slope!



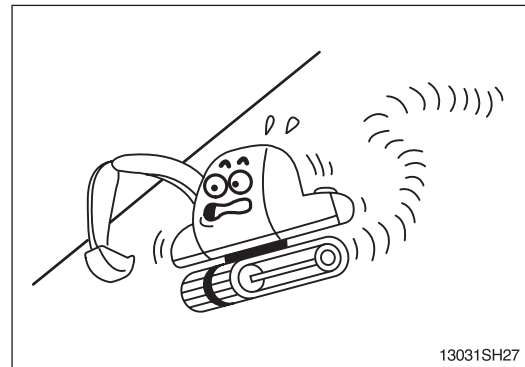
Traveling on a slope is dangerous.

Be sure to operate slowly when traveling down a slope and maintain the bucket at a height of 20-30 cm (1 ft) above the ground so that it can be used as brake in an emergency.



Steering of the machine while traveling on a slope is dangerous.

When an inevitable turning of direction is required, turn on the flat and solid ground.



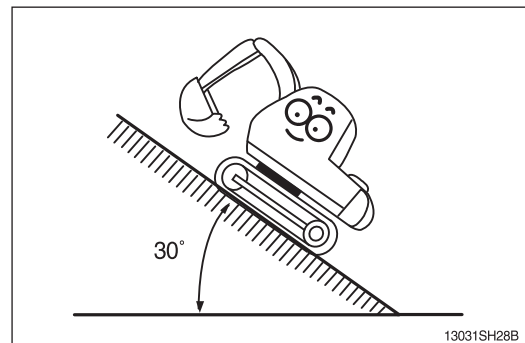
The engine angularity limits are 35 degree.

Do not operate by more than the engine limits in any case.

▲ For R520LC-9 DM only:

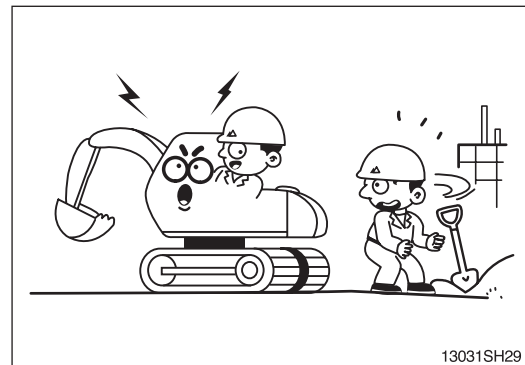
You cannot operate the machine on a slope!

The machine must be positioned on a flat and hard surface before the base boom is lifted.

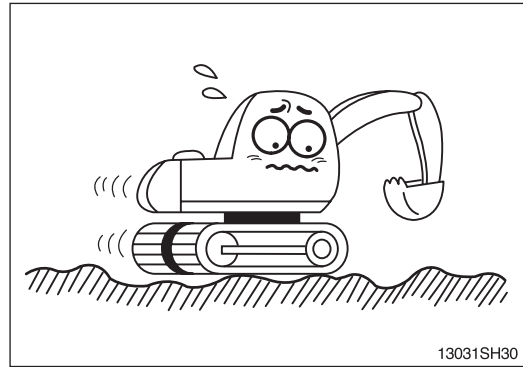


Before traveling the machine, sound the horn to warn nearby personnel.

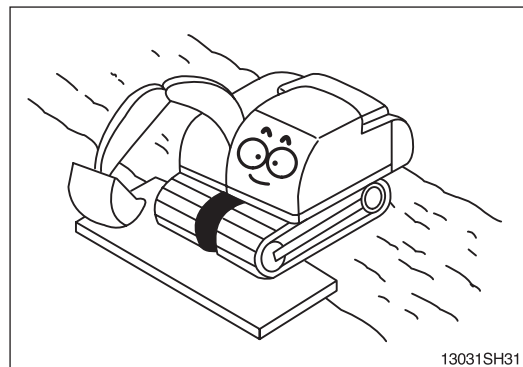
Operate forward and backward correctly with confirming the location of the travel motor.



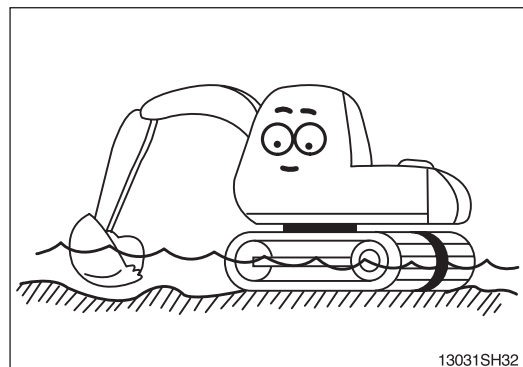
Slow down when traveling through obstacles or uneven ground.



When working on soft ground, place mats or wood boards on the ground to prevent the machine sinking.

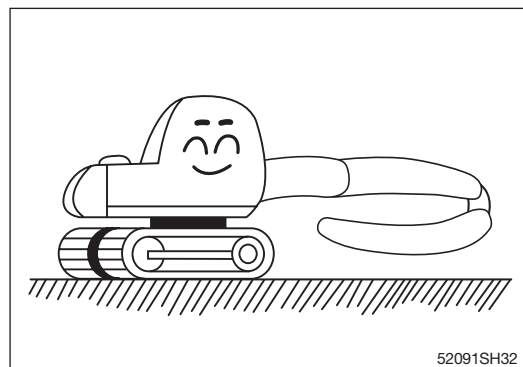


When operating in water or when crossing shallow, check the bed soil condition and depth and flow speed of water, then proceed taking care that water is not above carrier roller.

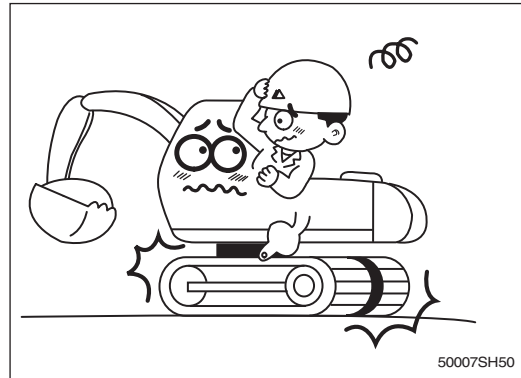


For R520LC-9 DM only:

Only travel with the machine when the end and middle arm are fully folded and the extension/base boom is either in an upward position (for small travel distances / repositioning) or in a horizontal position (for travelling from and to the job-site or for loading and unloading onto a transport vehicle).



Do not retract the track gauge except for transporting purposes.



MOUNTING AND DISMOUNTING

Never jump on or off the machine. **Never** get on or off a moving machine.

When mounting or dismounting, always face the machine and use the handrails, machine or track frame steps, and track shoes. Additional track frame steps can be fitted for wider optional shoes. Contact your Hyundai distributor for further information.

Do not hold any control levers when getting on or off the machine.

Ensure safety by always maintaining at least three-point contact of hands and feet with the handrails, steps or track shoes.

Always remove any oil or mud from the handrails, steps and track shoes. If they are damaged, repair them and tighten any loose bolts.

If grasping the door handrail when mounting or dismounting or moving on the track, open and lock the door securely in the open position. Otherwise the door may move suddenly, causing you to lose balance and fall.

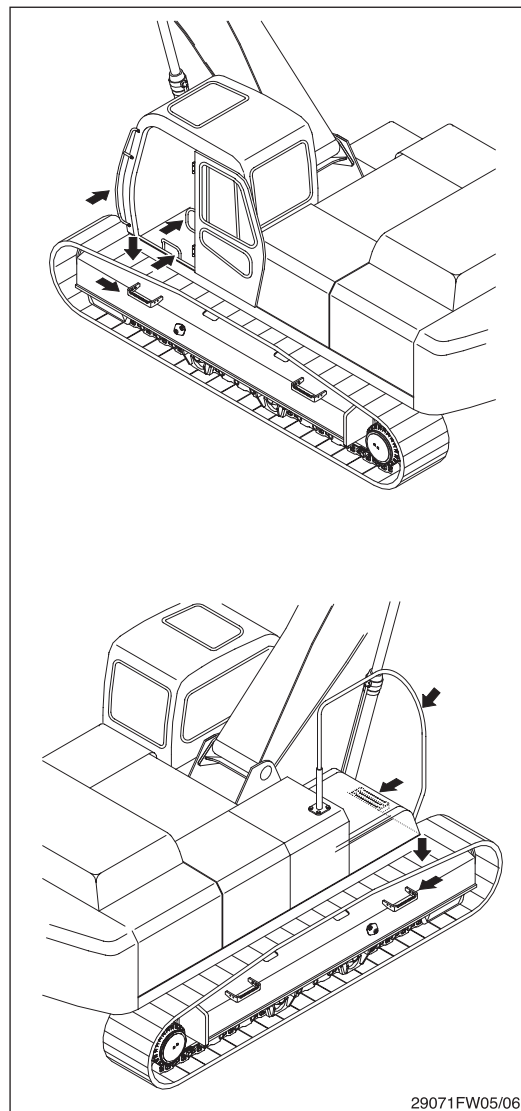
Do not use the inner door handrail to climb into or get out of the machine. The door can come loose and you can be injured.

KEEP RIDERS OFF MACHINE

Riders on a machine are subject to injury such as being struck by objects and being thrown off the machine. Only allow the operator on the machine. Keep riders off.

For R520LC-9 DM only:

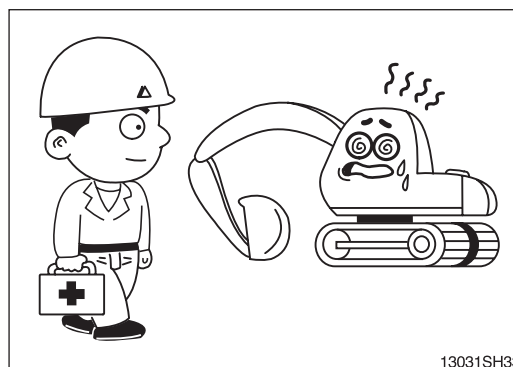
Mounting and dismounting into the machine is only allowed when the cabin is in the fully down (horizontal) position.



3. DURING THE MAINTENANCE

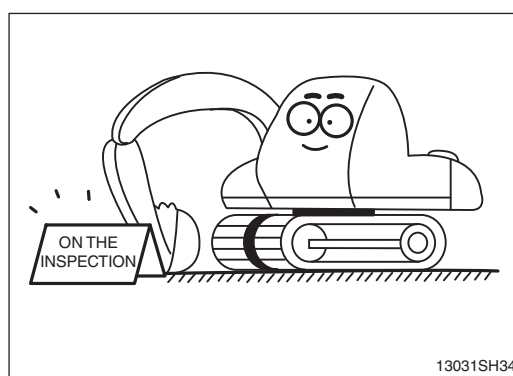
Stop the engine immediately when the trouble of the machine is found.

Inspect immediately the cause of trouble such as vibration, overheating and trouble in the cluster then repair.



Park on a flat place and stop the engine for inspecting and repairing. Properly indicate that the machine is not operational (Remove the start key).

Extreme care shall be taken during maintenance work. Parts may require additional safeguarding.



Do not remove the radiator cap from hot engine.

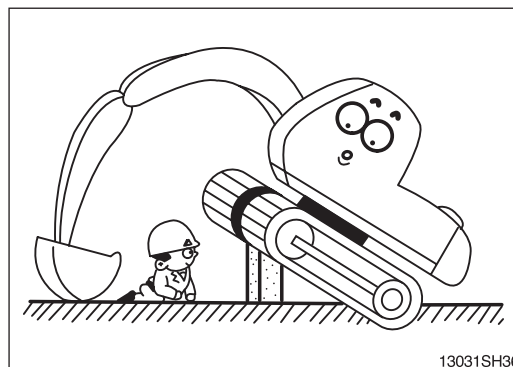
Open the cap after the engine cools, below 50°C (122°F) to prevent personal injury from heated coolant spray or steam.



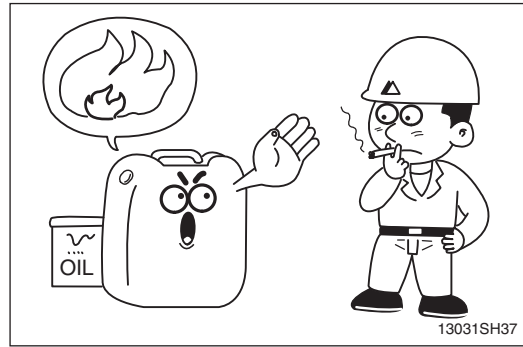
Do not work below the machine.

Be sure to work with proper safety supports.

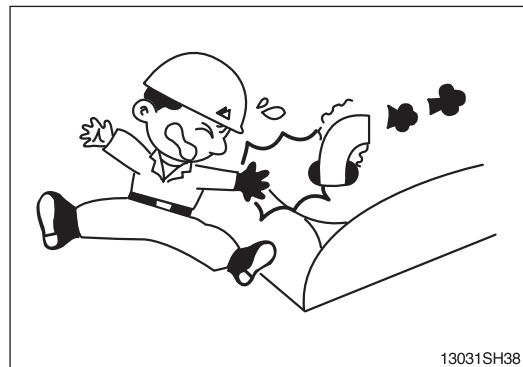
Do not depend on the hydraulic cylinders to hold up the equipment and attachment.



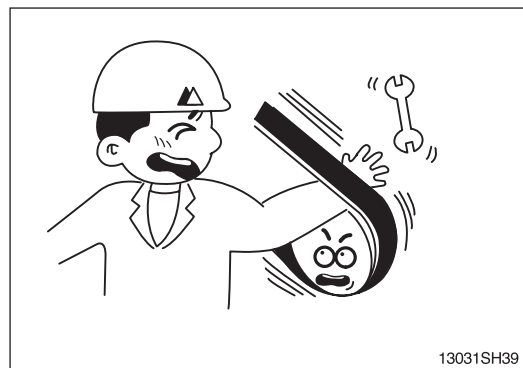
There is the danger of fire in fuel and oil.
Store in cool and dry area, away from any open flames.



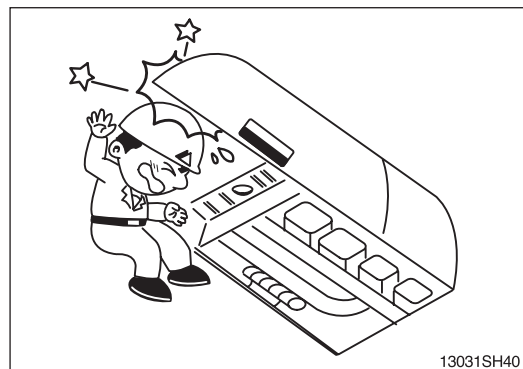
Do not touch the exhaust pipe as it may cause severe burns.



Do not open the engine hood and covers while the engine is running.



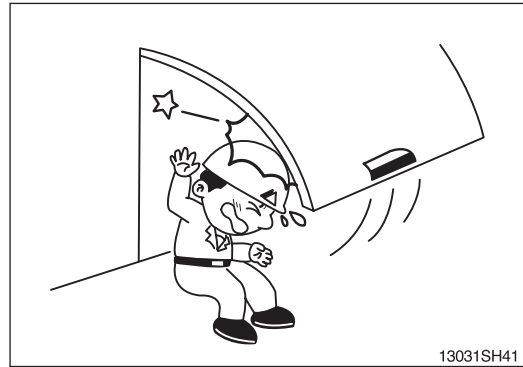
Be careful of not hitting the edges when you service engine.



Be careful that the front window may be promptly closed.

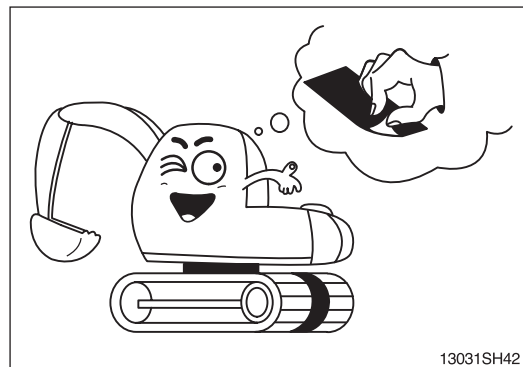
Be sure to support the stay, when the side door needs to be opened.

Be careful that the open side door may closed by the external or natural force like strong wind.

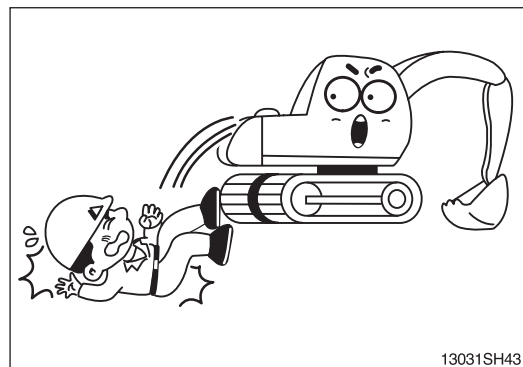


The antislip protection should be replaced if they have become worn or have been printed over.

Be sure to free of oil, water and grease etc.



Be careful of not touching slip, fall down etc., when you work at the upper frame to service engine and/or other component.

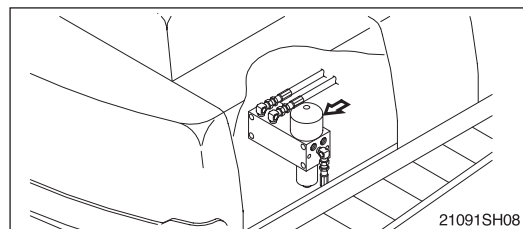


HIGH PRESSURE GAS

Contains high pressure gas.

To avoid explosion and personal injury, do not expose to fire, do not weld, do not drill.

Relieve the pressure before discharging.

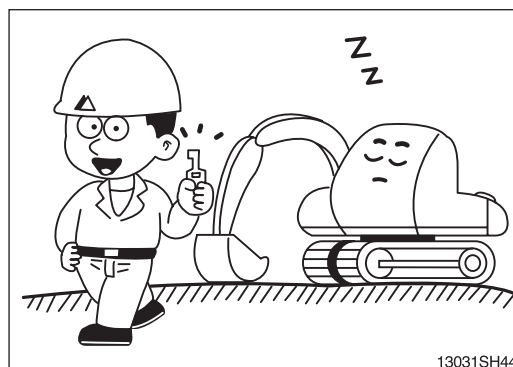


LIFT EYES CAN FAIL

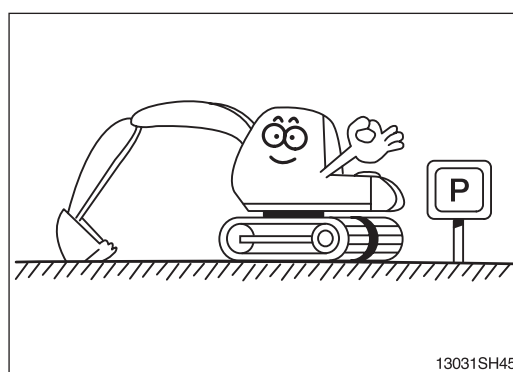
The lift eyes of the tank can fail when lifting the tank containing fluids which can result in possible personal injury. Drain the tank of all fluids before lifting.

4. PARKING

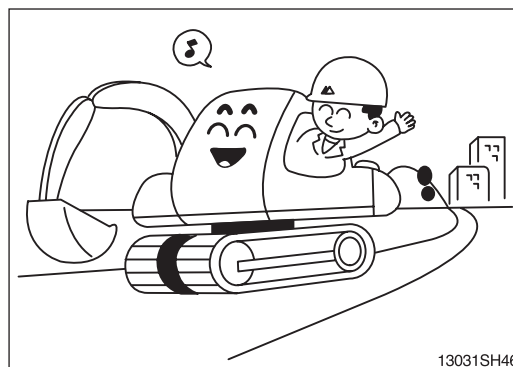
When leaving the machine after parking, lower the bucket to the ground completely and put the safety lever at parking position then remove the key. Lock the cab door.



Park the machine in the flat and safe place.



Hope you can work easily and safely observing safety rules.
For safe operation, observe all safety rules.



Parking of the machine is only allowed on flat ground. Lower the attachment by first lowering the end arm, then lower the inner arm and finally lower the extension/base boom. Lower the tiltable cabin in a horizontal position before leaving or getting out of the cabin.

